



**Taylor Davis**  
...not just ANY packaging company!

# Product Specification Sheet

Product Category: **DRUMS & KEGS**

Product Title: **POLYDRUM 30L UN OPEN TOP - BLUE**

Product Code: **PP30-0L001**



**STANDARD COLOURS AVAILABLE**



Blue

**(Other colours available upon request & by agreement)**

\* These figures only apply when the drums are filled to 95% of their capacity and are stacked on double deck, flush pallets. The bottom deck must cover at least 80% of top deck area.

\*\* Alternative gaskets may be provided for special applications.

Alternate closures / components can be offered upon request, but the UN approval is no longer applicable unless the closures have been design tested.

All materials used conform to National /International Foodstuff Contact Legislation.

**NB\*It is the customer responsibility to ensure chemical and physical compatibility between the container and the product been filled .**

BODY		
<b>Material</b>	High density, high molecular weight polyethylene	
<b>Fabrication</b>	Extrusion blow moulded	
<b>Nominal/Brimful Capacity (L)</b>	30 / 33	
<b>Bodymass / Lid &amp; Clamp (kg)</b>	1.30 kg +/- 0.2 / 0.54	
<b>Minimum Thickness (mm)</b>	Side Wall (1.5),Base (1.5)	
DIMENSIONS		
<b>Overall height "A" with lid (mm)</b>	520 +/- 5 mm	
<b>Width "B" (mm)</b>	313 +/- 5 mm	
<b>Depth "C" (mm)</b>	313 +/- 5 mm	
UN & RID/ADR COMPLIANCE	Packing Group	RD / Gross Mass (kg)
<b>Solids</b>	L1	1.8 / 55
<b>Additional Models</b>	N/A	
<b>UN Numbers ( year of manufacture **)</b>	<b>UN 1H2/X55/S/**/GB/4991</b> <b>UN 1H2/X55/S/**/GB/5150</b>	
CLOSURE DETAILS		
<b>Position</b>	On top of the drum	
<b>Lid ( Standard /Vented lid available)</b>	Yes/ Yes	
<b>Gasket</b>	Yes	
<b>Clamp</b>	Yes, Galvanised Steel Clamp	
<b>T-Splint</b>	Yes	
<b>Gasket material</b>	EPDM**	
<b>Handles</b>	2	
<b>Packing</b>	Bales of 24 or 36 ( rows x 12)	
FINISH		
<b>Drum body colour</b>	As required	
<b>Closure colour</b>	As required	
<b>Customer requirements</b>		