




Taylor Davis
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Product Specification Sheet

Product Category: **DRUMS & KEGS**

Product Title: **POLYDRUM 220L UN OPEN TOP - BLUE**

Product Code: **PP220L001**

Product: 220L 7.5kg Open top Drum	Authority:		Revision Date: 15/12/2020
 <p style="text-align: center;">STANDARD COLOURS AVAILABLE</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="width: 15px; height: 15px; background-color: #cccccc; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #ffffff; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #0070c0; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #008000; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #ff0000; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #cccccc; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #000000; border: 1px solid black;"></div> <div style="width: 15px; height: 15px; background-color: #ffff00; border: 1px solid black;"></div> </div> <p style="text-align: center; margin-top: 5px;">Blue</p> <p><small>* 7 (Other colours available upon request & by agreement) of their capacity and are stacked on double deck, mesh pallets. The bottom deck must cover at least 80% of top deck area.</small></p> <p><small>** Alternative gaskets may be provided for special applications.</small></p> <p><small>Alternate closures / components can be offered upon request, but the UN approval is no longer applicable unless the closures have been design tested.</small></p> <p><small>All materials used conform to National /International Foodstuff Contact Legislation.</small></p> <p>NB*It is the customer responsibility to ensure chemical and physical compatibility between the container and the product been filled.</p>	BODY		
	Material	High density, high molecular weight polyethylene	
	Fabrication	Extrusion blow moulded	
	Nominal/Brimful Capacity (L)	220 / 229.5	
	Bodymass / Lid & Clamp (kg)	7.5 kg +/- 0.1/ 2.00	
	Minimum Thickness (mm)	Side Wall (3.0),Base (3.88)	
	DIMENSIONS		
	Overall height "A" with lid (mm)	990 +/- 10 mm	
	Width "B" (mm)	592+/- 5 mm	
	Depth "C" (mm)	592+/- 5 mm	
	UN & RID/ADR COMPLIANCE		
		Packing Group	RD / Gross Mass (kg)
	Solids	L1	1.9 / 335
	Additional Models	N/A	
	UN Numbers (3)	UN 1H2/X335/S/**/GB/4934 UN 1H2/X335/S/**/GB/5917	
	CLOSURE DETAILS		
	Position	On top of the drum	
	Lid (Standard /Vented lid available)	Yes/ No	
Gasket	Yes		
Clamp	Yes, Galvanised Steel Clamp		
T-Splint	Yes		
Gasket material	EPDM**		
Closing Torque (Nm)	N/A		
Packing	Loose on the trailer		
Finish			
Drum body colour	As required		
Closure colour	As required		
Customer requirements			